



## S235JRC

Non-alloy steel for structural purposes

(W. NR. 1.0122)

### CHEMICAL COMPOSITION: (heat analysis according to the EN 10025-2:2019 standard)

	C %			Si %	Mn %	<sup>1</sup> P %	S %	N %	Cu %
	For thicknesses in mm								
	≤16	>16≤40	>40						
FROM	-	-	-	-	-	-	-	-	-
TO	0,17	0,17	0,20	-	1,40	0,035	0,035	0,012	0,55

<sup>1</sup>P and S = max. 0,040% for long products

### \*MECHANICAL FEATURES: (according to the EN 10277:2018 standard)

Thickness mm	Rolled + peeled rolled (+SH)		Cold drawn (+C)		
	hardness HB	Rm (MPa)	R <sub>p0,2</sub> minimum values (MPa)	Rm (MPa)	A <sub>5</sub> % minimum values
≥5≤10			355	470 - 840	8
>10≤16			300	420 - 770	9
>16≤40	107 – 152	360 - 510	260	390 - 730	10
>40≤63	107 – 152	360 - 510	235	380 - 670	11
>63≤100	107 - 152	360 - 510	215	360 - 640	11

\* Delivery condition: as rolled.

### PROPERTIES :

#### Weldability:

This steel grade is generally suitable to welding.

#### Notes:

### CORRESPONDENCE WITH OTHER STANDARDS ( purely as an indication ) :

<b>EN 10025:90</b> Fe 360 BFN	<b>DIN 17100</b> RSt 37-2	<b>BS 4360</b> 40B
----------------------------------	------------------------------	-----------------------